

HERMLE U_740

Kind : Vertical machining center
Manufacturer : HERMLE
Model : U_740
Year : 2006
Serial : 17746
Stock : P2452



TECHNICAL DETAILS

- Number of axes	: 5
MILLING SPINDLE	
- Tool holder type	: HSK63
- Spindle power	: 17.5 [kW]
- Spindle speeds	: 18.000 [rpm]
LINEAR AXES	
- Travels on X/Y/Z axes	: 915 / 500 / 500 [mm]
- Rapid traverses rates (X/Y/Z)	: 30 / 30 / 20 [m/min]
TOOL CHANGER	
- Tool magazine capacity	: 28
TABLE	
- Table dimensions	: Ø 630 [mm]
- Maximum weight upon table	: 500 [kg]
POWER SUPPLY	
- Supply voltage	: 400 [V]
- Total installed power	: 26 [kVA]
WEIGHT & DIMENSIONS	
- Machine floor space	: 3620 x 3160 [mm]
- Machine height	: 3000 [mm]
- Machine weight	: 7300 [kg]
MACHINE HOURS	
- Number of working hours	: 48894 [h]

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EQUIPMENT

- CNC : Heidenhain iTNC 530
- Coolant tank
- Chips conveyor
- Oil mist extractor : ELBARON
- Cooling unit : HYDRAC COOLING FLKS 170S/2.3W/TP/400-50/1/14
- Workpiece probe : Renishaw
- Tool breakage detection : BLUM