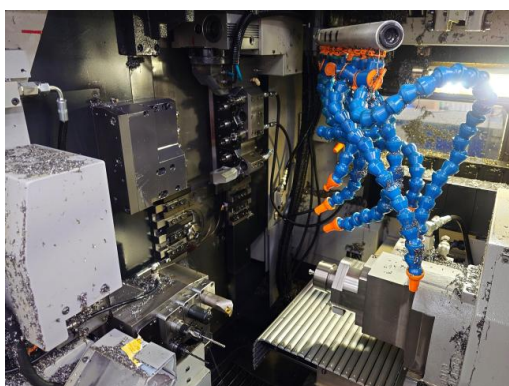


TSUGAMI HS327-AX

Kind : Swiss-type cnc lathe
Manufacturer : TSUGAMI
Model : HS327-AX
Year : 2014
Serial : 10122A
Stock : T15356



TECHNICAL DETAILS

- Number of axes	: 9
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 32 [mm]
- Max. machining length	: 320 [mm]
- Spindle speeds	: 8.000 [rpm]
- Spindle power	: 3.7 / 5.5 [kW]
- C axis indexing precision	: 0,001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 32 [mm]
- Spindle speeds	: 8.000 [rpm]
- Spindle power	: 2.2 / 3.7 [kW]
- C axis indexing precision	: 0,001 [°]
GUIDE BUSH HOLDER 1	
- Number of positions	: 9
- Number of motorized positions	: 4
- Live tools speed	: 6.000 (T01-T02-T03) / 4000 (T04) [rpm]
- Live tools power	: 1 [kW]
- X/Y stroke	: 142 / 348 [mm]
GUIDE BUSH HOLDER 2	
- Number of positions	: 3
GUIDE BUSH HOLDER WITH AXIS B	
- Number of positions	: 8
- Number of motorized positions	: 4
- Live tools speed	: 5.000 [rpm]

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- Live tools power : 1 [kW]
- Stroke axis B : 0 - 135 [°]

SECONDARY OPERATION

- Number of positions : 8
- Number of motorized positions : 4
- Live tools speed : 6.000 [rpm]
- Live tools power : 1 [kW]

END ATTACHMENT

- Number of positions : 2
- Number of motorized positions : 2
- Live tools speed : 8000 [rpm]
- Live tools power : 1 [kW]

POWER SUPPLY

- Total installed power : 21 [kVA]

WEIGHT & DIMENSIONS

- Machine floor space : 2.150 x 1.280 [mm]
- Machine height : 2.010 [mm]
- Machine weight : 3.600 [kg]

MACHINE HOURS

- Number of hours under power : 37855 [h]
- Number of working hours : 9578 [h]

EQUIPMENT

- CNC : Fanuc 31i-B5
- Interface : RS232 / PCMCIA / RJ45 / USB
- Rotating guide bush
- Parts catcher
- Ejection of workpiece
- Parts conveying strip
- Chips conveyor
- Coolant tank : MULLER COMBILOOP CL2
* with high-pressure pump : 100 [bars]
- Bar loader : IEMCA BOSS 338 HD / 32 LL
- Electric transformer