

TORNOS DECO 20a

Kind : Swiss-type cnc lathe
Manufacturer : TORNOS
Model : DECO 20a
Year : 2011
Serial : 10780
Stock : 10620



TECHNICAL DETAILS

- Number of axes	: 10
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 25.4 [mm]
- Max. machining length	: 200 [mm]
- Spindle speeds	: 10000 [rpm]
- C axis indexing precision	: 0.1 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 20 [mm]
- Spindle speeds	: 10000 [rpm]
- Spindle power	: 3.7 [kW]
- C axis indexing precision	: 0.1 [°]
- Number of guide bush holders	: 2
GUIDE BUSH HOLDER 1	
- Number of positions	: 5
GUIDE BUSH HOLDER 2	
- Number of positions	: 5
- Number of motorized positions	: 4
- Live tools speed	: 8000 [rpm]

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END ATTACHMENT

- Number of positions : 4
- Number of motorized positions : 4
- Live tools speed : 6000 [rpm]

SECONDARY OPERATION

- Number of positions : 7
- Number of motorized positions : 3
- Live tools speed : 8000 [rpm]

POWER SUPPLY

- Supply voltage : 400 [V]
- Total installed power : 14 [kW]

WEIGHT & DIMENSIONS

- Machine floor space : 2270 x 1650 [mm]
- Machine height : 2200 [mm]
- Machine weight : 3500 [kg]

EQUIPMENT

- CNC : Fanuc
- Rotating tool motor on : S2,S3,S5 vertical et horizontal,S6
- Rotating guide bush
- Parts catcher
- Ejection of workpiece
- Chips conveyor : GAUCHE
- Coolant tank
* with high-pressure pump : 20 [bars]
- Number of turning tool holders : 2
- Number of fixed tool holders : 9