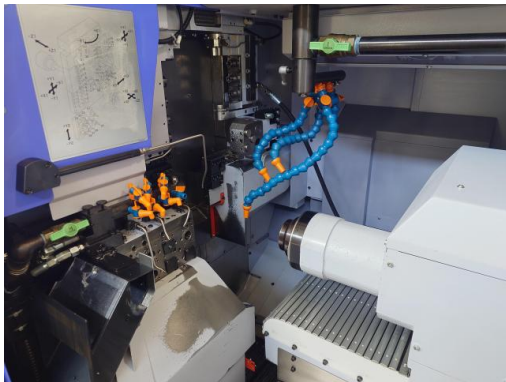


STAR SR-38 Type B

Kind : Swiss-type cnc lathe
Manufacturer : STAR
Model : SR-38 Type B
Year : 2019
Serial : 0344
Stock : 10525P



TECHNICAL DETAILS

- Number of axes	: 10
- Number of spindles	: 2
MAIN SPINDLE	
- Max. bar diameter	: 38 [mm]
- Travel	: 320 [mm]
- Spindle speeds	: 7.000 [rpm]
- Spindle power	: 7,5 / 11 [kW]
- C axis indexing precision	: 0,001 [°]
COUNTER-SPINDLE	
- Max. bar diameter	: 38 [mm]
- Spindle speeds	: 7.000 [rpm]
- Spindle power	: 3,7 / 5.5 [kW]
- C axis indexing precision	: 0,001 [°]
GUIDE BUSH HOLDER 1	
- Number of positions	: 11
- Number of motorized positions	: 6
- Live tools speed	: 6.000 [rpm]
- Live tools power	: 2.2 / 3 [kW]
GUIDE BUSH HOLDER 2	
- Number of positions	: 2
END ATTACHMENT	
- Number of positions	: 5 + 3
SECONDARY OPERATION	
- Number of positions	: 8
- Number of motorized positions	: 8

Kind : Swiss-type cnc lathe
Manufacturer : STAR
Model : SR-38 Type B
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- Live tools speed : 6000 [rpm]
- Live tools power : 1 / 1.2 [kW]
POWER SUPPLY
- Supply voltage : 200 [V]
- Total installed power : 16.9 [kVA]
WEIGHT & DIMENSIONS
- Machine floor space : 2.740 x 1.315 [mm]
- Machine height : 2.120 [mm]
- Machine weight : 4.300 [kg]

EQUIPMENT

- CNC : Fanuc 31i-B5
- Rotating guide bush
- B Rotary Axis : 90 [°] (+/-)
- HFT system
- Coolant tank : SFB-M60 Eco
* with high-pressure pump : 100 [bars]
* with paper filtering unit
- Bar loader : FMB LSK 38
- Cooling unit
- Ejection of workpiece
- Parts catcher
- Parts conveying strip
- Chips conveyor
- Fire extinguisher *
* NB : working order not guaranteed. To have
it checked by a qualified organization of the
buyer.
- Electric transformer