

## HANWHA XP12S

**Kind : Swiss-type cnc lathe**  
**Manufacturer : HANWHA**  
**Model : XP12S**  
**Year : 2016**  
**Serial : XP-12-CL-2480**  
**Stock : T15242**



### TECHNICAL DETAILS

- Number of axes : 4
- Number of spindles : 2
- MAIN SPINDLE
  - Max. bar diameter : 12 [mm]
  - Travel : 140 [mm]
  - Spindle speeds : 10000 [rpm]
  - Spindle power : 3.7 [kW]
  - C axis indexing precision : 0.001 [°]
- COUNTER-SPINDLE
  - Max. bar diameter : 12 [mm]
  - Z stroke : 140 [mm]
  - Spindle speeds : 10000 [rpm]
  - Spindle power : 1 [kW]
- GUIDE BUSH HOLDER 1
  - Number of positions : 9
  - Number of motorized positions : 3
  - Live tools speed : 5000 [rpm]
  - X/Y stroke : 50/272 [mm]
- SECONDARY OPERATION
  - Number of positions : 3
- POWER SUPPLY
  - Supply voltage : 400 [V]
  - Total installed power : 10 [kVA]
- WEIGHT & DIMENSIONS
  - Machine floor space : 1740x1000 [mm]
  - Machine height : 1640 [mm]
  - Machine weight : 1700 [kg]
- MACHINE HOURS

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- Number of hours under power : 33181 [h]  
- Number of working hours : 8272 [h]

**EQUIPMENT**

- CNC : Fanuc i  
- 3 colors status lamp  
- Rotating guide bush  
- Parts catcher  
- Parts conveying strip  
- Coolant tank : 120 [l]  
- Bar loader : lemca Elite 112 R