

## GILDEMEISTER GM 20-6

**Kind : Multispindle lathe**  
**Manufacturer : GILDEMEISTER**  
**Model : GM 20-6**  
**Year : 2015**  
**Serial : 4501-0368**  
**Stock : T14859**



### TECHNICAL DETAILS

- Number of spindles	: 6
- Number of counter-spindles	: 1
- Crosses slides, in position	: 1,2,4,5
- Max. travel of crossed slides	: 50 [mm]
- Max. travel of front spindles	: 86 [mm]
- Max. bar feed	: 100 [mm]
- Indexing time	: 0.7 [sec]
- Machining time	: 1.4 - 60 [sec]
SPINDLES	
- AC motor for feed rates	
- AC motor for spindle speeds	
* Max. bar diameter	: 20 [mm]
* Spindle speeds	: 420-5000 [rpm]
* Spindle power	: 11 [kW]
COUNTER-SPINDLE	
- Double-acting hydraulic counter-spindle	
- Counter-spindle position	: 6
* Spindle speeds	: 5000 [rpm]
POWER SUPPLY	
- Supply voltage	: 400 [V]
- Total installed power	: 11 [kW]
WEIGHT & DIMENSIONS	
- Machine floor space	: 3700x1500 [mm]
- Machine weight	: 6000 [kg]
MACHINE HOURS	

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- Number of working hours : 19843 [h]

**EQUIPMENT**

- Pick-up brake  
- Standard cutting carriage, in position : 6  
- Hydraulic cylinder for rear attachment, in position : 6  
- Fixed front spindles, in position : 1,3,4,5  
- Thread milling and polygon unit  
- Parts catcher  
- Bar waste chute  
- Chips conveyor  
- Coolant tank  
- Bar loader : lemca PRA 40/42P  
- Bar holder and stand  
- Bar holder housing  
- Oil mist extractor : Donaldson  
- Number of transverse tool holders : 4