

STUDER RM 250

Kind : Cylindrical grinder
Manufacturer : STUDER
Model : RM 250
Stock : T15310



TECHNICAL DETAILS

- center height	: 60 [mm]
- Distance between centers	: 250 [mm]
- Between centres false table	: 80 [mm]
- Maxi table traverse	: 250 [mm]
- Table orientation	: 7 [°]
- Table speed	: 0.2-0.3 [m/min]
- Grinding wheel diameter	: 250 [mm]
- Grinding wheel width	: 10-25 [mm]
- Grinding wheel boring	: 76 [mm]
- Grinding wheel speed	: 2150 -2850 [rpm]
- Plunging speed	: 0.5-26 [mm/sec]
- Radius maxi plunging	: 0.24 [mm]
- Rapid return	: 22 [mm]
- Fixed headstock taper	: MT1
- Part speed	: 200-1200 [rpm]
- Spindle	: W20
- Maxi clearance for the collet	: 14.5 [mm]
- 3 jaws chuck diameter	: 70/80 [mm]
- Max. tightening diameter	: 90 [mm]