

NAKAMURA SUPER NTJ

Kind : CNC lathe
Manufacturer : NAKAMURA
Model : SUPER NTJ
Year : 2006
Serial : B151208
Stock : P1916



TECHNICAL DETAILS

- Number of spindles	: 2
- Number of axes	: 9
- Number of turrets	: 2
MAIN SPINDLE	
- Spindle nose	: A2-6
- Spindle power	: 15 [kW]
- Spindle speeds	: 4500 [rpm]
- Max. bar diameter	: 65 [mm]
- Max. turning diameter	: 190 [mm]
- C axis indexing precision	: 0.001 [°]
COUNTER-SPINDLE	
- Spindle nose	: A2-5
- Spindle power	: 11 [kW]
- Spindle speeds	: 5000 [rpm]
- Max. bar diameter	: 51 [mm]
- C axis indexing precision	: 0.001 [°]
- Travel	: 760 [mm]
- Spindle / counter-spindle distance	: 210/970 [mm]
UPPER LEFT TURRET	
- Number of positions	: 24
- Number of motorized positions	: 12
- X/Z stroke	: 345/1240 [mm]
- Y stroke	: +/- 45 [mm]
- Live tools speed	: 6000 [rpm]
- Live tools power	: 5.5 [kW]

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- B Axis stroke : +/- 91 [°]
- Indexing precision : 0.001 [°]
- MILLING SPINDLE
LOWER RIGHT TURRET
- Number of positions : 24
- Number of motorized positions : 12
- X/Z stroke : 167.5/685 [mm]
- Live tools speed : 6000 [rpm]
- Live tools power : 5.5 [kW]
POWER SUPPLY
- Supply voltage : 400 [V]
WEIGHT & DIMENSIONS
- Machine floor space : 5350X3350 [mm]
- Machine height : 2395 [mm]
- Machine weight : 14425 [kg]
MACHINE HOURS
- Number of working hours : 29000 [h]

EQUIPMENT

- CNC : Fanuc 18iTB
- Interface : Ethernet / RS232
- 3 colors status lamp
- Coolant tank
* with high-pressure pump : 5/12 [bars]
* with paper filtering unit
* with cooling unit for coolant
- Chips conveyor
- Tool probe
- Parts catcher
- Parts conveying strip
- Bar loader : IRCO PROFIMAT 65.8
- Fire extinguisher *
* NB : working order not guaranteed. To have
it checked by a qualified organization of the
buyer.
- Number of turning tool holders : 8
- Number of fixed tool holders : 13
- Collet chuck : 2X Hainbuch Axfix 65