

HWACHEON T2-2T YSMC

Kind : CNC lathe
Manufacturer : HWACHEON
Model : T2-2T YSMC
Year : 2013
Serial : Mo28361L3LA
Stock : 10520



TECHNICAL DETAILS

- Number of spindles	: 2
- Number of axes	: 8
- Number of turrets	: 2
MAIN SPINDLE	
- Spindle nose	: A2-6
- Spindle power	: 15 [kW]
- Spindle speeds	: 5000 [rpm]
- Max. bar diameter	: 65 [mm]
- Max. chuck diameter	: 210 [mm]
- C axis indexing precision	: 0,001 [°]
COUNTER-SPINDLE	
- Spindle nose	: A2-6
- Spindle power	: 15 [kW]
- Spindle speeds	: 5000 [rpm]
- Max. bar diameter	: 65 [mm]
- Max. chuck diameter	: 210 [mm]
- C axis indexing precision	: 0,001 [°]
- Travel	: 550 [mm]
UPPER RIGHT TURRET	
- Number of positions	: 12
- Number of motorized positions	: 12
- X/Z stroke	: 245 x 520 [mm]
- Y stroke	: +/- 50 [mm]
- Live tools speed	: 6000 [rpm]
- Live tools power	: 7.5 [kW]

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LOWER LEFT TURRET

- Number of positions : 12
- Number of motorized positions : 12
- X/Z stroke : 210 x 520 [mm]
- Y stroke : +/- 50 [mm]
- Live tools speed : 6000 [rpm]
- Live tools power : 7.5 [kW]

POWER SUPPLY

- Total installed power : 85 [kVA]

WEIGHT & DIMENSIONS

- Machine floor space : 5000 x 3500 [mm]
- Machine height : 2500 [mm]
- Machine weight : 9500 [kg]

MACHINE HOURS

- Number of working hours : 5811 [h]

EQUIPMENT

- CNC : Fanuc 31i-Model A
- Electronic handwheel
- 3 colors status lamp
- Coolant tank
* with high-pressure pump : 2 x 15 [bars]
* with cooling unit for coolant
- Chips conveyor : Droite
- Parts catcher
- Parts conveying strip
- Bar loader : IRCO SIMAG 70.1
- Tool probe
- Number of turning tool holders : Porte-outils radial x3 / Porte-outils axial x2
- Number of fixed tool holders : Voir photo
- Collet chuck : 2 x HAINBUCH