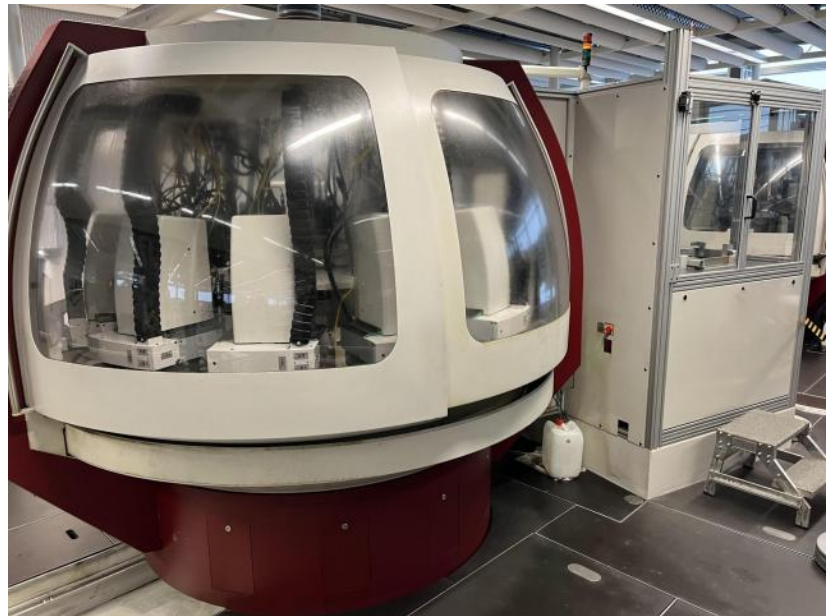


## PRECITRAME MTR 212

**Kind : Cnc horizontal transfer machine**  
**Manufacturer : PRECITRAME**  
**Model : MTR 212**  
**Stock : T15147**



### TECHNICAL DETAILS

- Number of axes	: 27
- Number of posts	: 12
- Number of machining stations	: 9
- Indexing time	: 2 [sec]
<b>MACHINING UNIT</b>	
- Designation	: UV151-3
- Number of units	: 1
- Travels on X/Y/Z axes	: 110 / 150 / 100 [mm]
- Rapid traverse rate	: 6500 [mm/min]
- Resolution	: 0.001 [mm]
<b>MACHINING UNIT</b>	
- Designation	: UV50-3
- Number of units	: 8
- Travels on X/Y/Z axes	: 40 / 120/ 100 [mm]
- Rapid traverse rate	: 6500 [mm/min]
- Resolution	: 0.001 [mm]
<b>SPINDLES</b>	
- Spindle type	: Electrobroche Ø38
* Number of spindles	: 14
* Tool holder type	: ISO10
* Spindle speeds	: 18 000 [rpm]
* Spindle power	: 0.25 [kW]
- Spindle type	: Electrobroche Ø38
* Number of spindles	: 4
* Tool holder type	: ISO10
* Spindle speeds	: 9000 [rpm]

**Kind : Cnc horizontal transfer machine**

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**Model : MTR 212**

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\* Spindle power : 0.25 [kW]  
\* Spindle type : Electrobroche Ø120  
- Number of spindles : 1  
- Tool holder type : HSK40  
\* Spindle speeds : 8710 [rpm]  
\* Spindle power : 3.8 [kW]  
\* Spindle type : Electrobroche Ø38  
- Number of spindles : 2  
- Tool holder type : ISO10  
\* Spindle speeds : 9000 [rpm]  
\* Spindle power : 0.25 [kW]

**POWER SUPPLY**

- Supply voltage : 400 [V]  
- Total installed power : 10 [kW]

**WEIGHT & DIMENSIONS**

- Machine floor space : 4600 x 3600 [mm]  
- Machine height : 3200 [mm]  
- Machine weight : 13500 [kg]  
- Equipment

**EQUIPMENT**

- CNC : Siemens  
- Cooling unit  
- Coolant tank  
\* with high-pressure pump  
- Chips conveyor  
- Oil mist extractor : ELBARON RON/A 120